



- 高架龙门式結構，横梁移动，拥有最大的加工空间，极高的动态性能。
Elevated Gantry Structure, Mobile Crossbeam to optimize the process space and high dynamic function
- 三维頭實現n × 360° 无限旋转，效率高，從切割到焊接，擺動頭快速更換，無需調節，實現一機多用
N x 360° limitless rotation, High efficiency .Swift Swap between Laser Cutting and Welding without Adjustment

加工对象

Processing object

主要适用于航空航天工业、汽车、工程机械、模具、健身器材、钣金加工等领域
的碳钢、不锈钢、钛合金、铝合金等材料的三维精密激光加工。

Mainly apply in aviation and aerospace, automobile, engineering machinery, mould , fitness equipment, sheet metal processing areas, such as carbon steel, stainless steel, titanium alloy, aluminum alloy and other 3-D precision laser processing.

性能指标参数

Technical Specification

| 机型/Model | W4020D | W4525D |
|--|--------------------------|--------------------------|
| X轴行程 X-axis travel | 4000mm | 4500mm |
| Y轴行程 Y-axis travel | 2000mm | 2500mm |
| Z轴行程 Z-axis travel | 1000mm | 1000mm |
| 头部(旋转轴) Head (rotating axis) | n × 360° | n × 360° |
| 头部(摆动轴) Head (swinging axis) | ± 135° | ± 135° |
| 工作幅面 (L × W × H) Working area (L × W × H) | 3500mm × 1500mm × 750mm | 4000mm × 2000mm × 750mm |
| X/Y/Z定位速度 X/Y/Z location speed | 50m/min | 50m/min |
| C/A定位速度 C/A axis location speed | 60m/min | 60m/min |
| 加速度 Acceleration | | |
| X/Z轴最大加速度 X/Z axis max acceleration | 5m/s ² (0.5g) | 5m/s ² (0.5g) |
| C/A轴最大加速度 C/A axis max acceleration | 60rad/s ² | 60rad/s ² |
| 进给轴分辨率 Feed axis resolution | ± 10nm | ± 10nm |
| X/Y/Z定位精度 X/Y/Z axis location accuracy | ± 0.05mm | ± 0.05mm |
| C/A定位精度 C/A axis location accuracy | ± 0.015° | ± 0.015° |
| X/Y/Z重复定位精度 X/Y/Z axis repeat location accuracy | 0.03mm | 0.03mm |
| C/A重复定位精度 C/A axis repeat location accuracy | 0.005° | 0.005° |
| 控制系统 CNC system | Siemens840D/HPA8000 | Siemens840D/HPA8000 |
| 激光器功率 Laser power | 1000W~6000W (配光纤激光器) | 1000W~6000W (配光路激光器) |
| 主机重量 Main machine weight | ~ 15000kg | ~ 16500kg |
| 标准占地面积尺寸 Standard occupation | ~ 11.5m × 10.5m × 4.4m | ~ 12m × 11m × 4.4m |